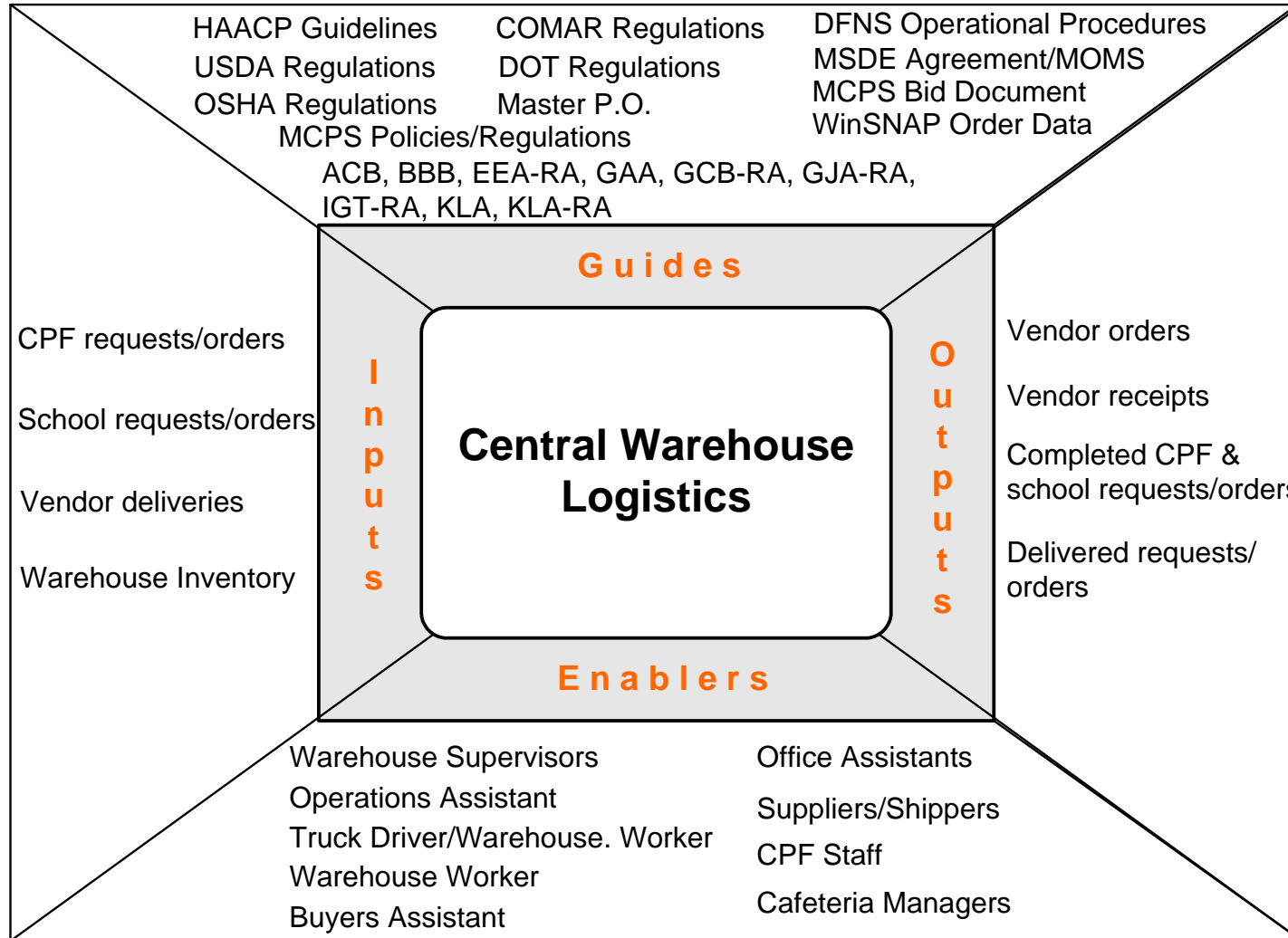


Process Begins when

Process complete when

Requests/Orders for food & supplies

Requests/Orders delivered



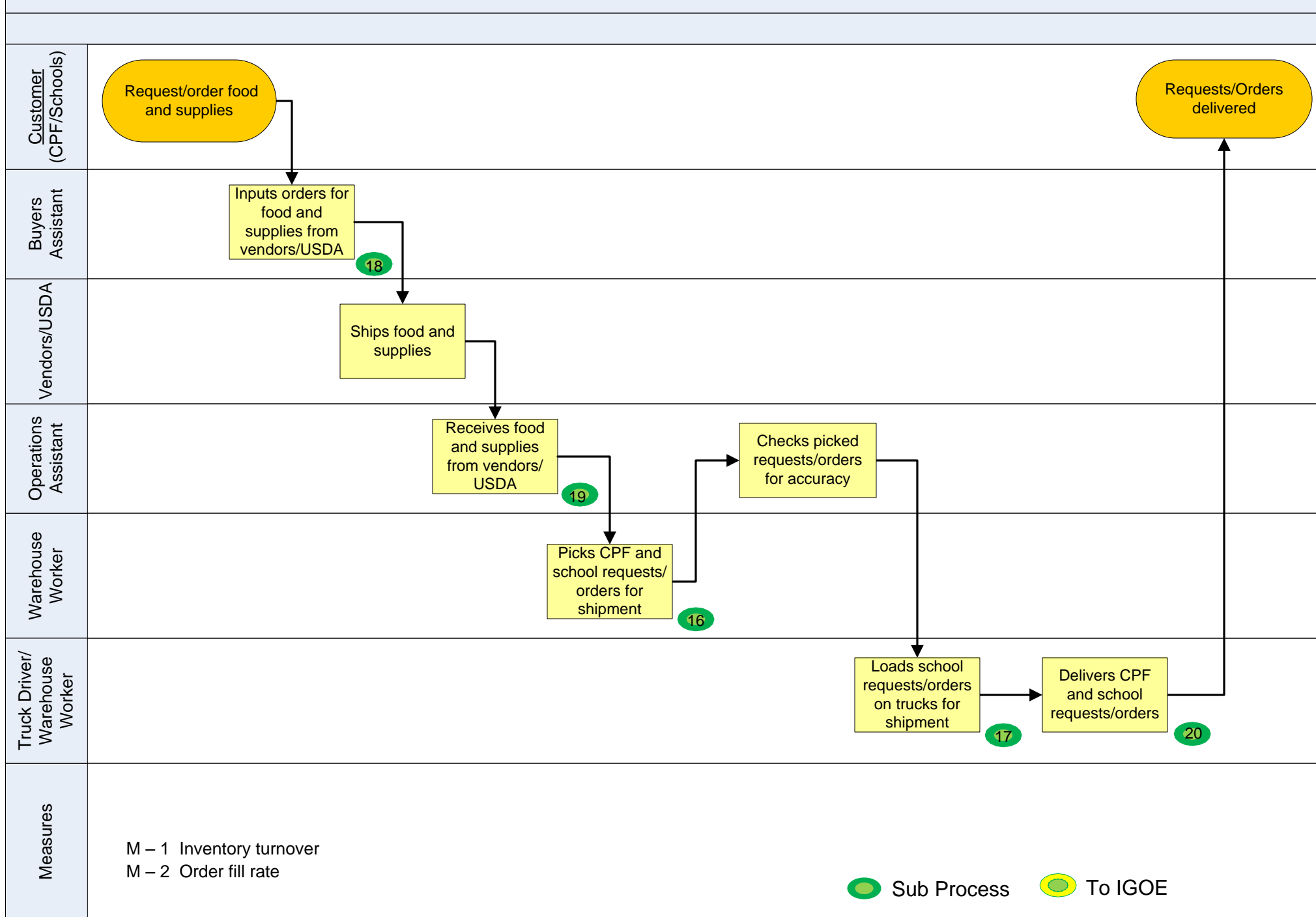
Performance Measures

- M – 1 Inventory turnover
- M – 2 Order fill rate
- M – 3 Average pieces picked per hour
- M – 4 Number of picking errors per day



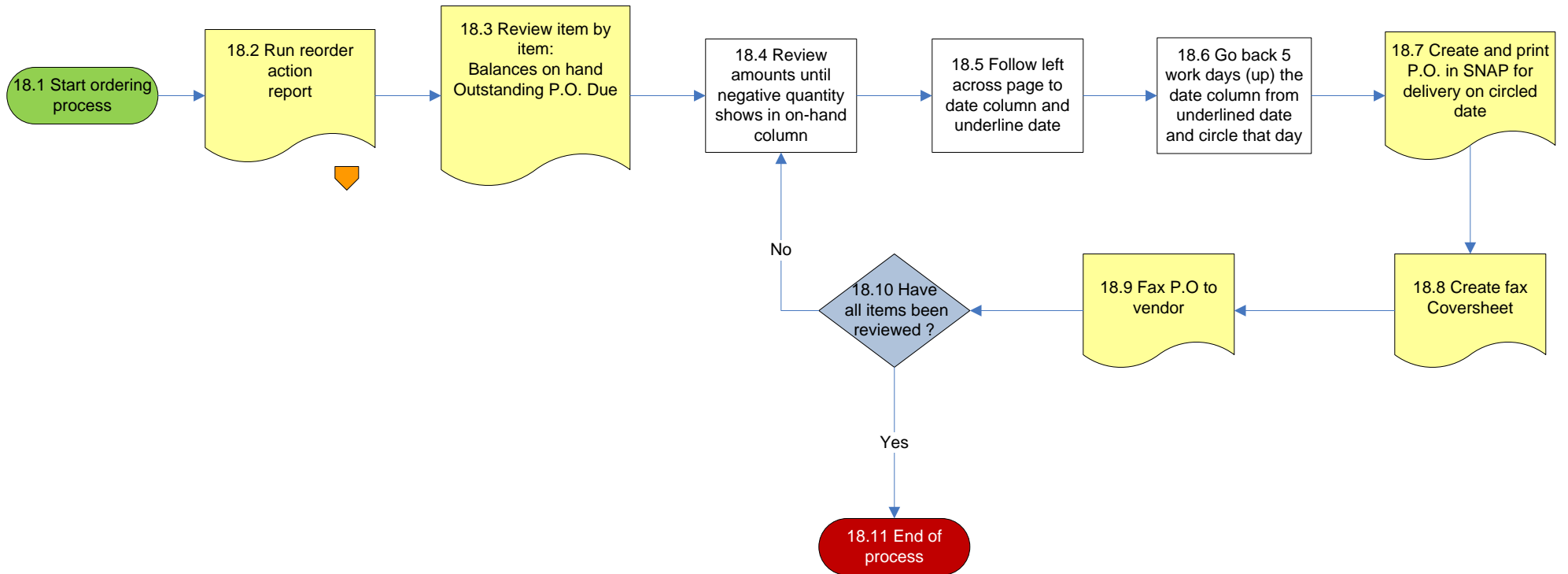
To Key Process

Key Process: Central Warehouse Logistics

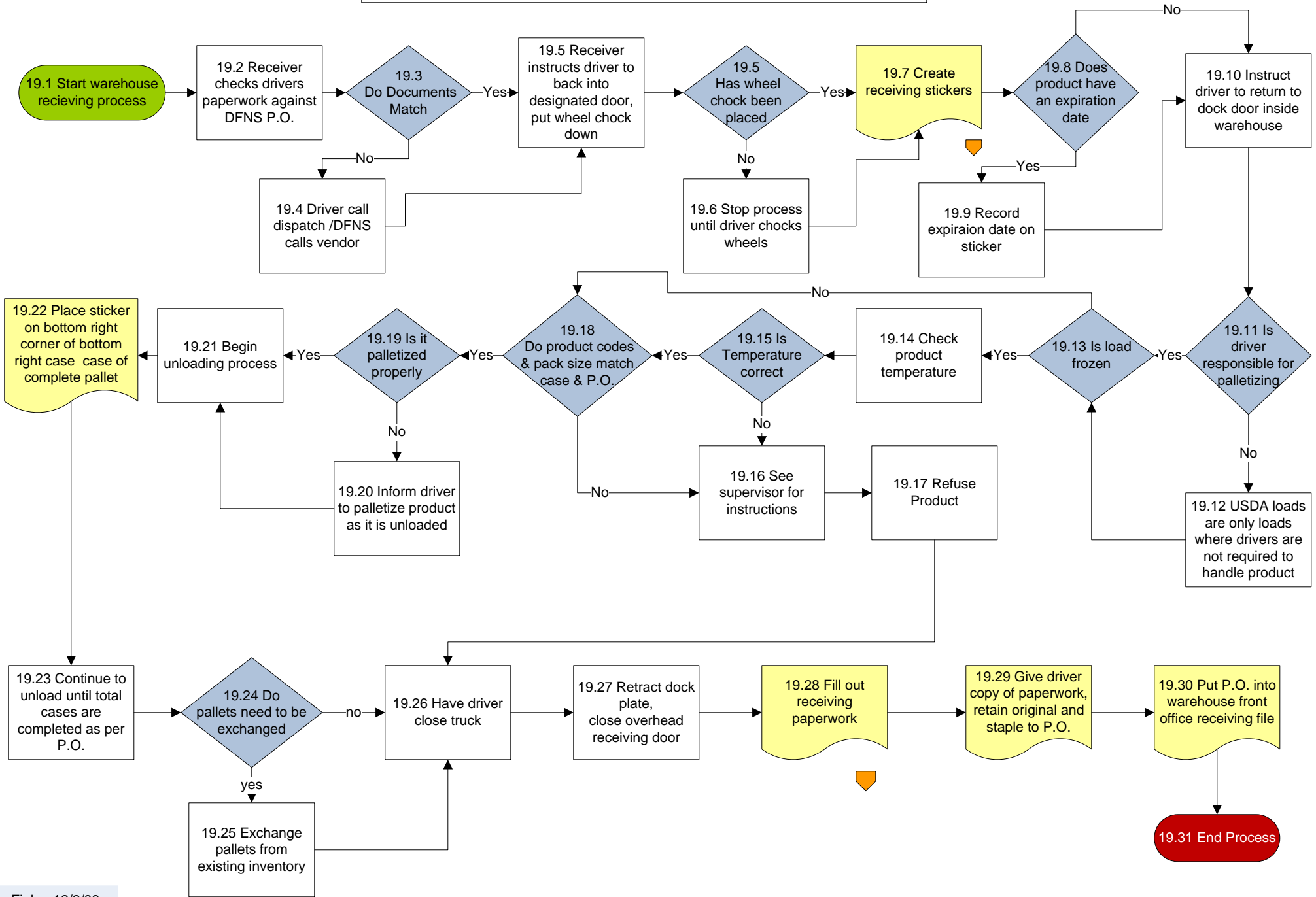


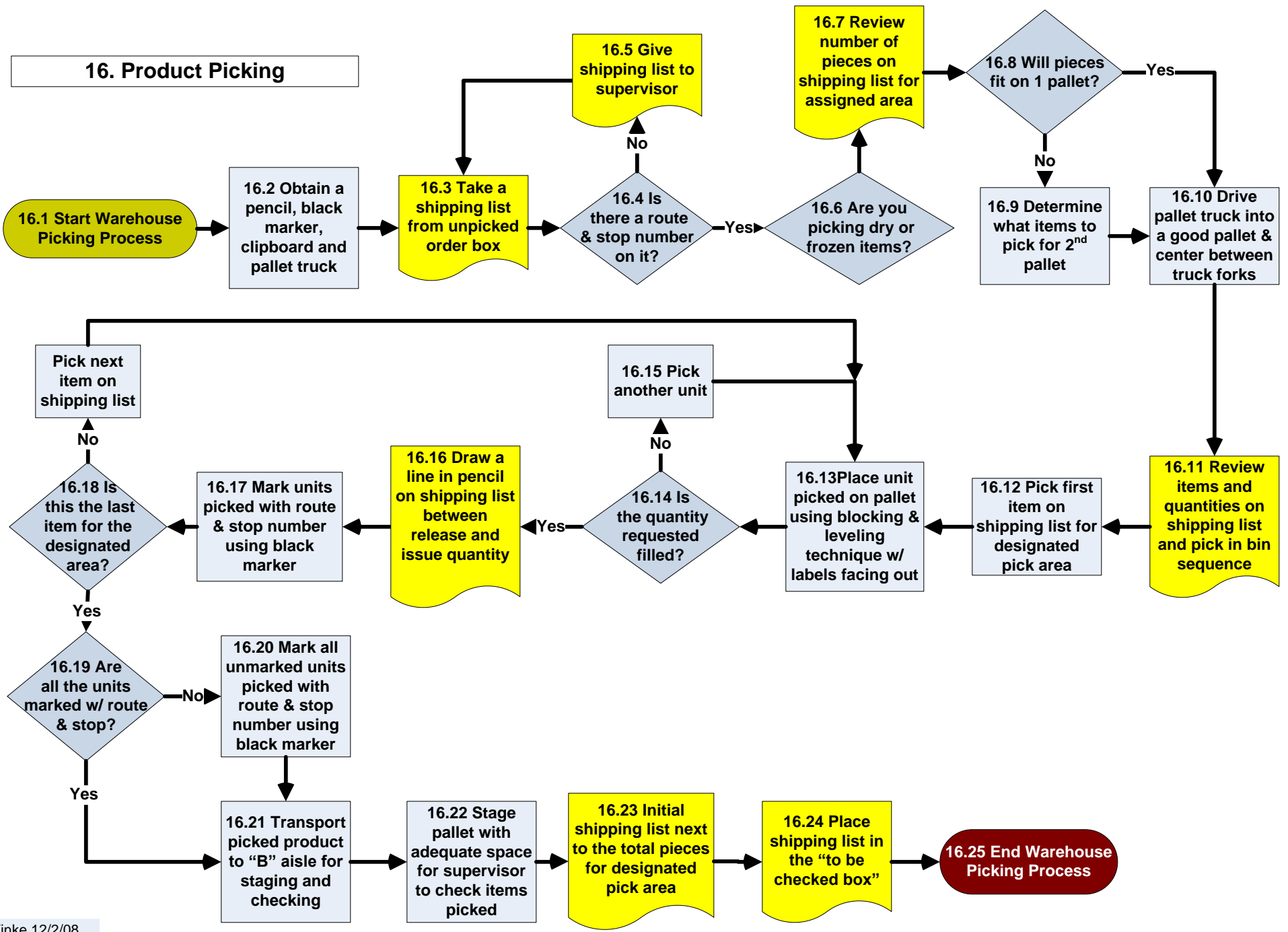
 Sub Process
  To IGOE

18. Product Ordering (Warehouse-Vendor)

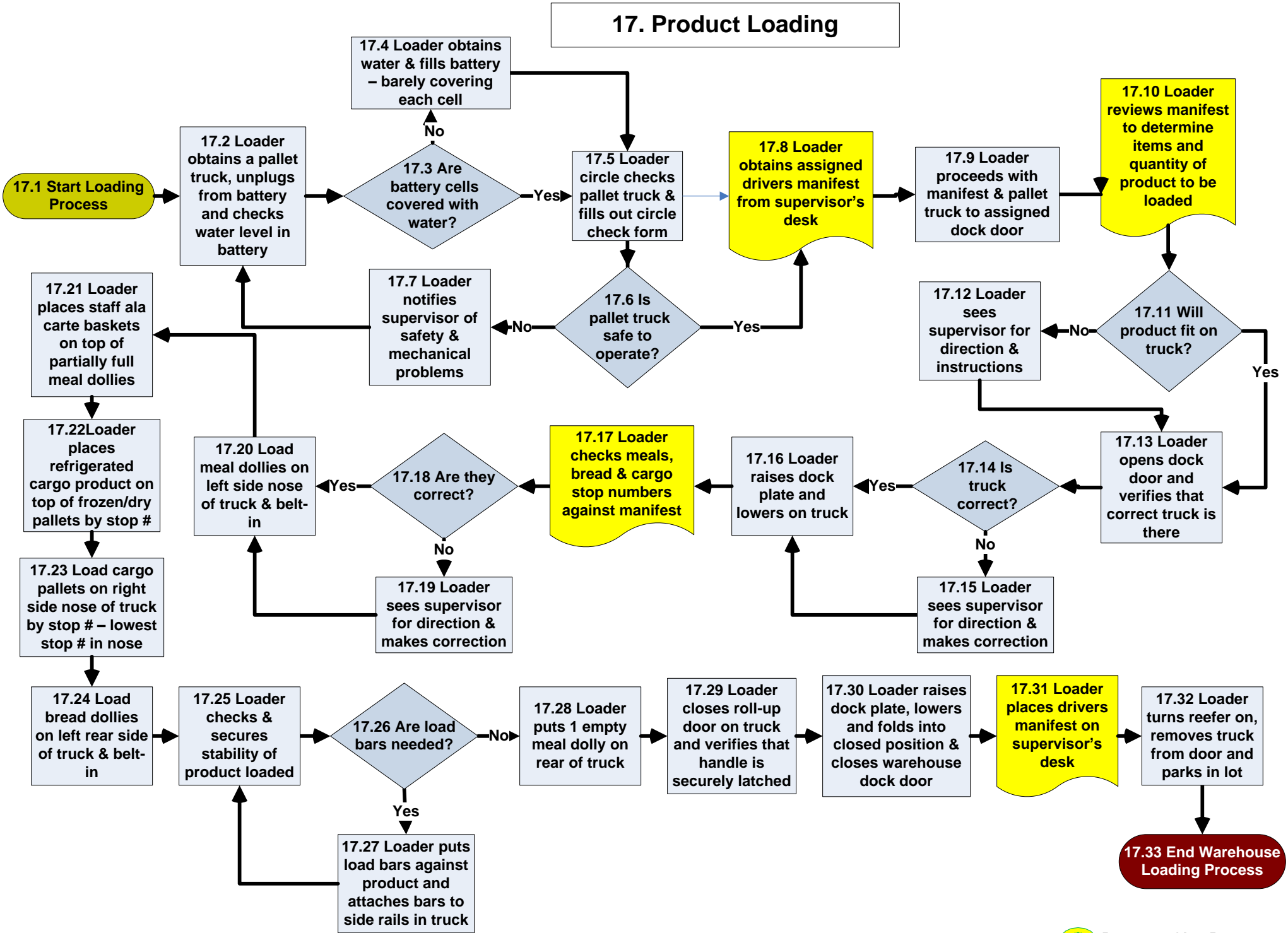



19. Product Receiving





17. Product Loading



 Return to Key Process

20. Product Delivery to Schools

